

Heat Transfer Application Instructions

Heat Press Settings:

Temperature 350°

Pressure • Medium to Firm Pressure •

PREHEAT PLATEN: Prior to beginning, press empty pad for **2** cycles of **5** seconds.

Failure to preheat pad will cause insufficient heat and will damage the first couple transfers.

STEP #1: LOAD GARMENT:

STEP #2: PRE-PRESS GARMENT:

Press garment (with no transfer) for **2** seconds to remove moisture and wrinkles.

STEP #3: POSITION TRANSFER:

Place transfer in desired location, ink side down.

DO NOT cover transfer with Teflon sheet.

Do not place transfer on wrinkles, seams or creases in garment.

STEP #4: PRESS TRANSFER:

Close heat press and press for **5** seconds at **350°** or **3** sec for Hoodies

STEP #5: PEEL TRANSFER:

Open heat press, and peel transfer with a smooth steady motion.

☆ TROUBLE SHOOTING TIPS ☆

PROBLEM:

◦ Transfer Coming off of garment

SOLUTION:

- Increase Pressure
- Increase Temperature Slightly
- Peel Transfer *Immediately* after opening press
- Verify Platen has been pre-heated

☆ WASHING INSTRUCTIONS ☆



Machine Wash



Tumble Dry, Low Heat



Do NOT bleach



Do NOT iron